Manual Internal Line-Up Clamps

A great solution for small pipe welding



Manual Clamp (242W)

Manual

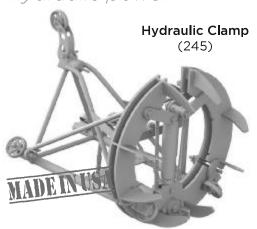
Fastest, most reliable clamp in the field



Manual Clamp (241)

Hydraulic

Manual advantages with hydraulic power



The Sawyer Value

- Gap is unobstructed for full stringer bead
- Requires no outside power unit
- Each clamp machined for specific pipe ID
- Comes standard with 49' of Reach Rod, Hook & Crank Handle
- Available with copper backup ring
- Stainless steel, copper or carbon steel shoes
- · Optional hard or soft wheels
- 1 year warranty

Compare To

• DMI, CRC-Evans

Testimonials

 "In certain situations, my crew is faster than a crew with internal pneumatics." ~ Allen WV

Self positioning clamp

Unobstructed welding gap

Model No.	Description	Est. Shipping Wgt.*	
242W - 6	Sm. Manual Clamp 6"	120 lbs.	54.4 kg
242W - 8	Sm. Manual Clamp 8"	126 lbs.	57.2 kg
241-10	Lg. Manual Clamp 10"	163 lbs.	73.9 kg
241-20	Lg. Manual Clamp 20"	283 lbs.	128.4 kg
241-30	Lg. Manual Clamp 30"	420 lbs.	190.5 kg
241-40	Lg. Manual Clamp 40"	730 lbs.	331.1 kg
245-16	Hydraulic Internal 16"	310 lbs.	140.6 kg
245-20	Hydraulic Internal 20"	329 lbs.	149.2 kg
245-30	Hydraulic Internal 30"	466 lbs.	211.4 kg
245-40	Hydraulic Internal 40"	781 lbs.	354.2 kg

*For additional sizes and Est. Shipping Weights, go to sawyermfg.com Internal Clamps

30 Seconds (or less!) Sales Statement:

Sawyer Mfg.'s Internal Clamps are custom built. Three models offer a range of solutions for accurate internal alignment. These clamps are manufactured for precision and are field proven to be tough and durable.